



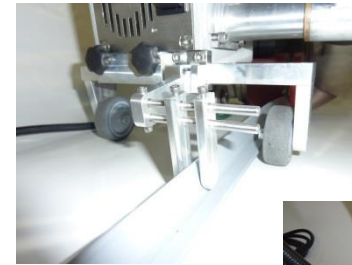
**User manual
Roof structure profile kit
Art. 173.295
UNIROOF 300/700**

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We know how.

Easy welding of profiles



Welding with 30-40 mm
UNIROOF nozzle

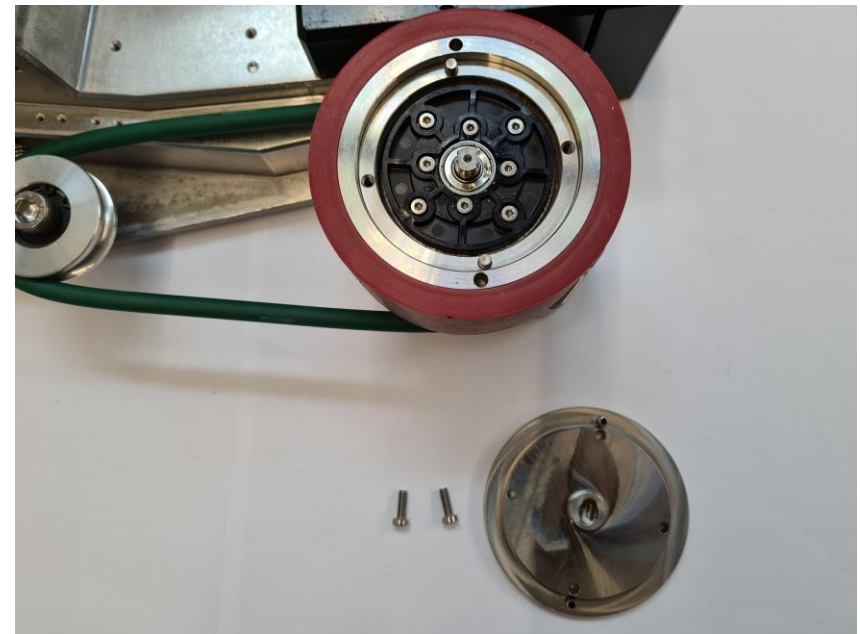
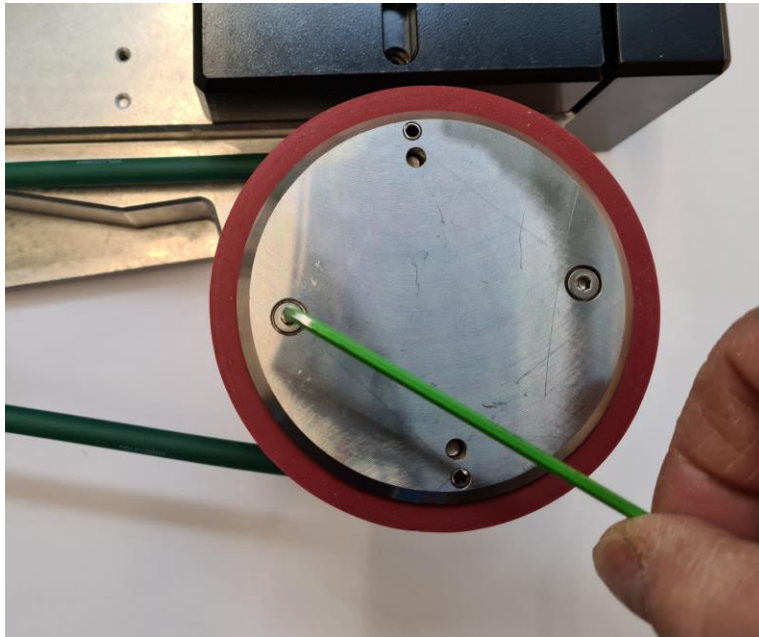


Parts and tools for assembling

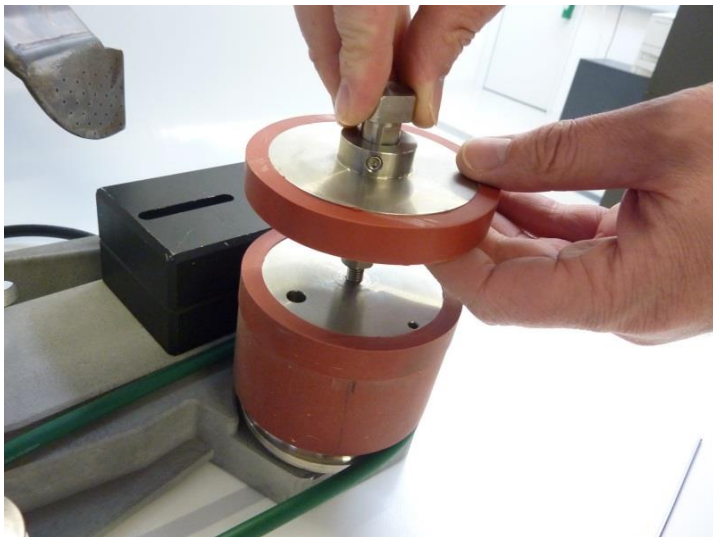
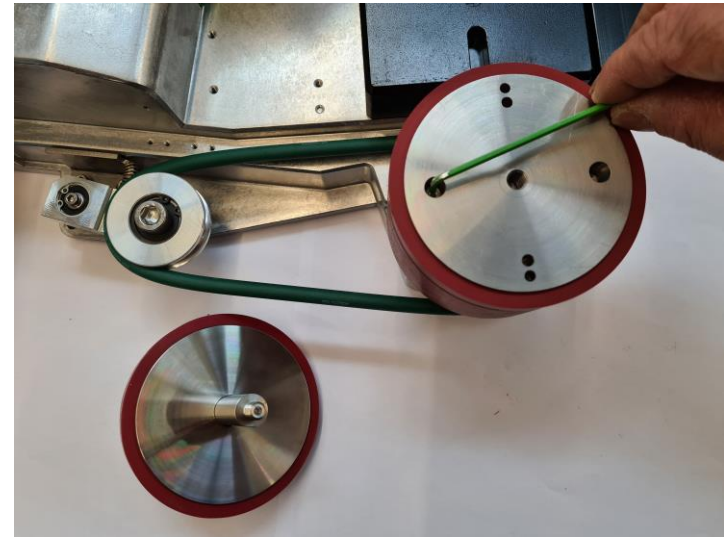
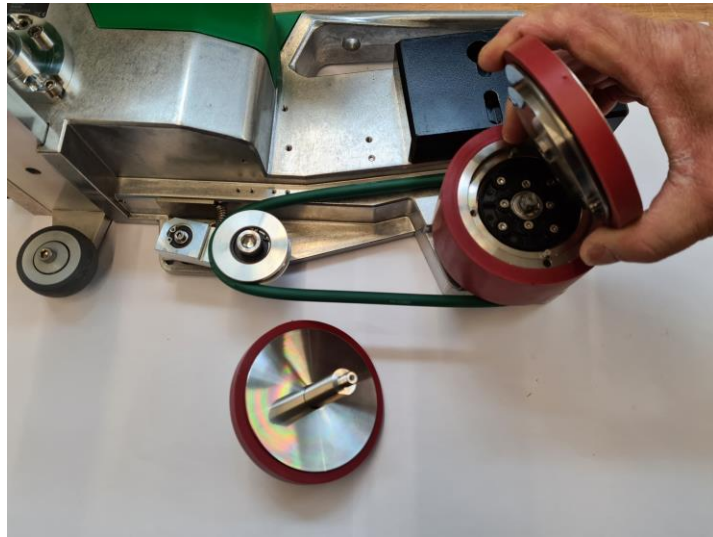


Step 1:

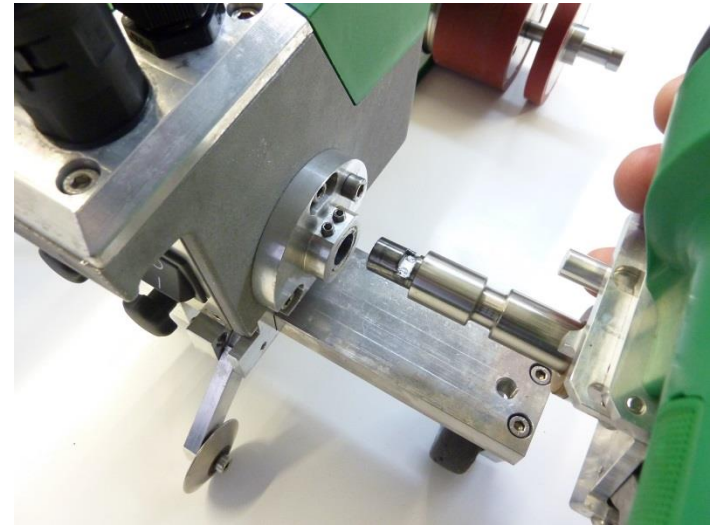
Assemble roller cover



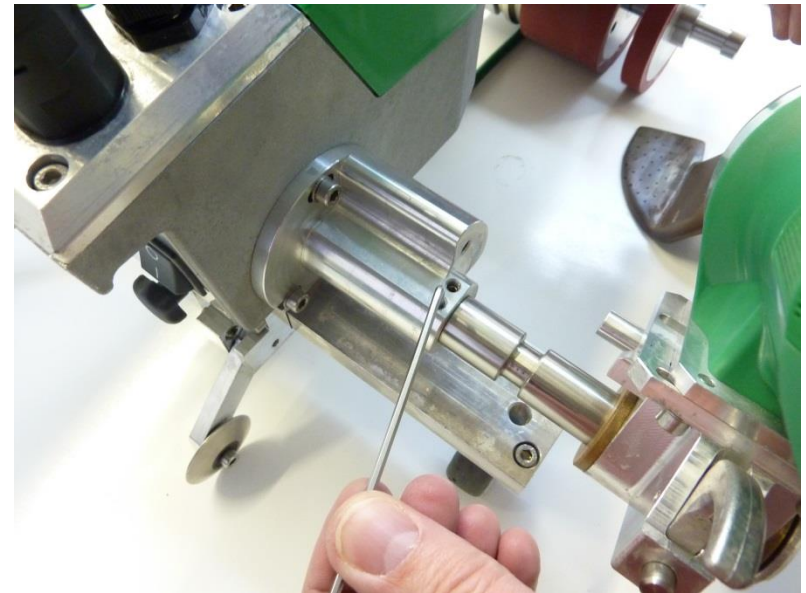
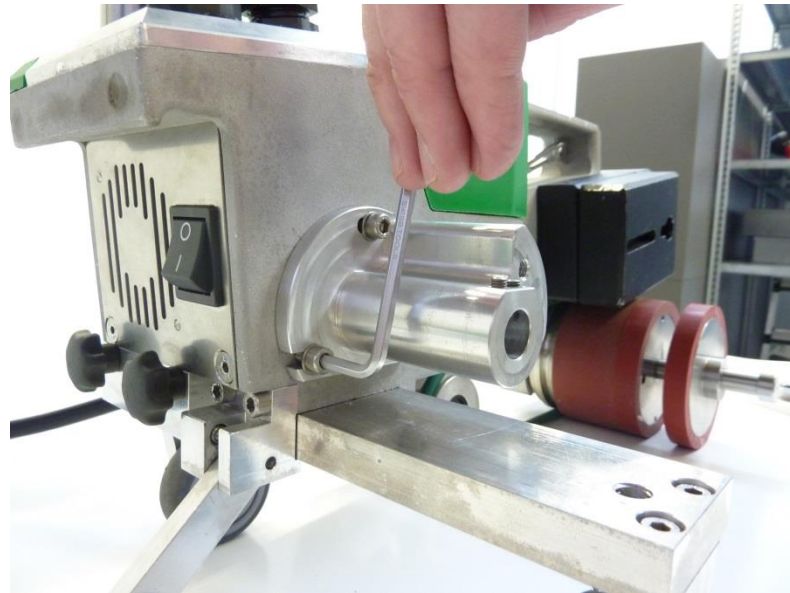
Step 2: Assemble guiding roller



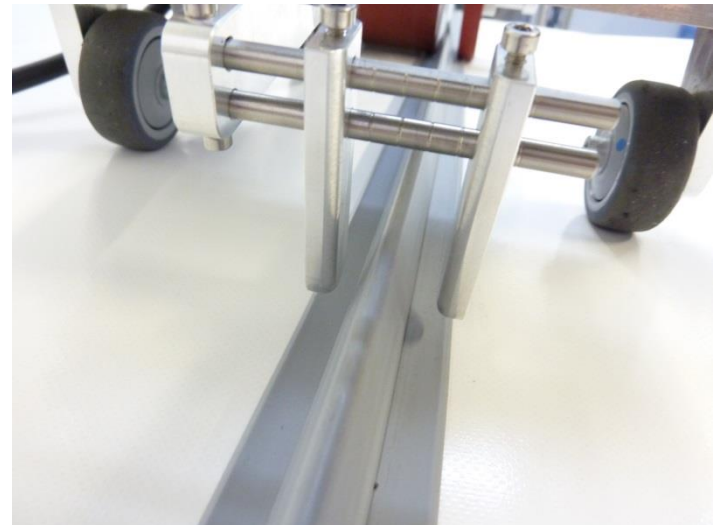
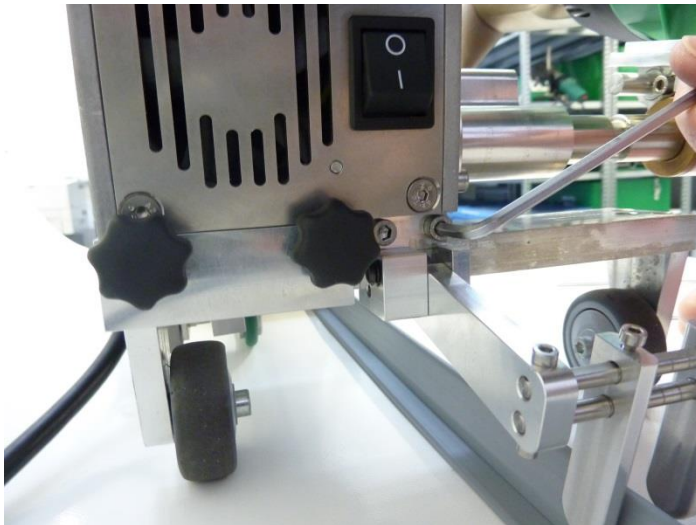
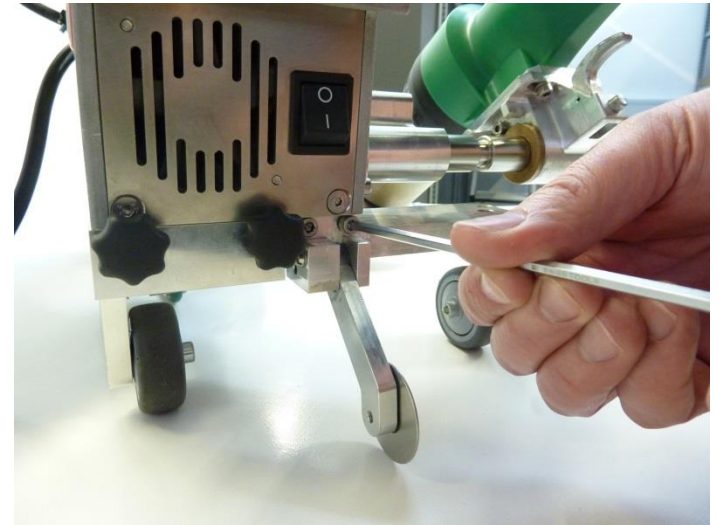
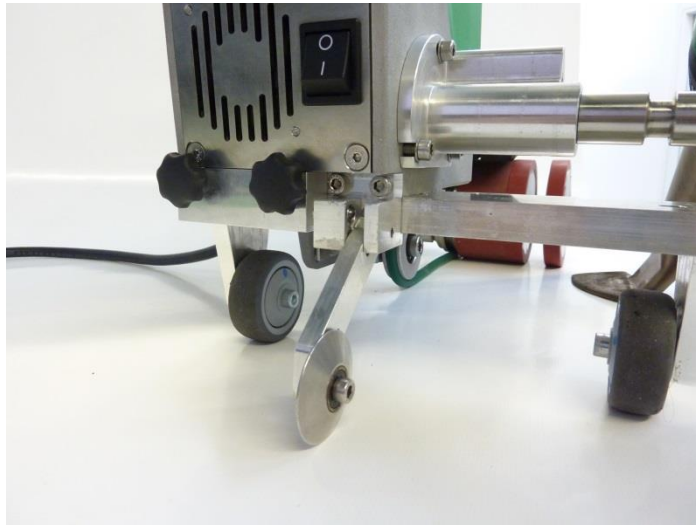
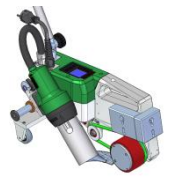
Step 3: Assemble flange for pivot axis



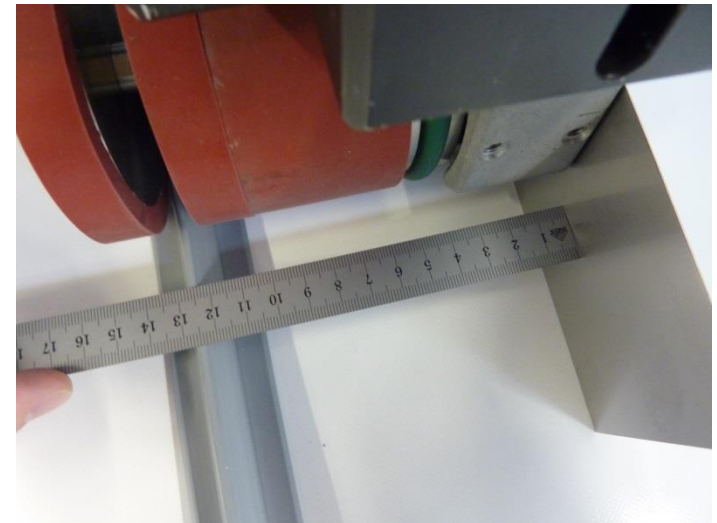
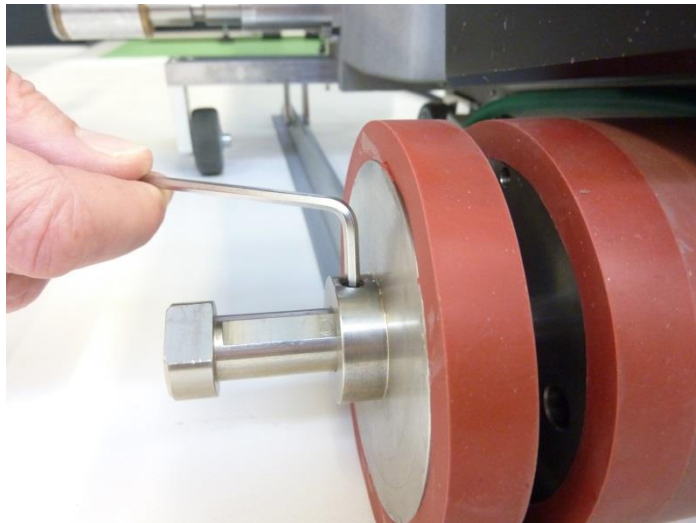
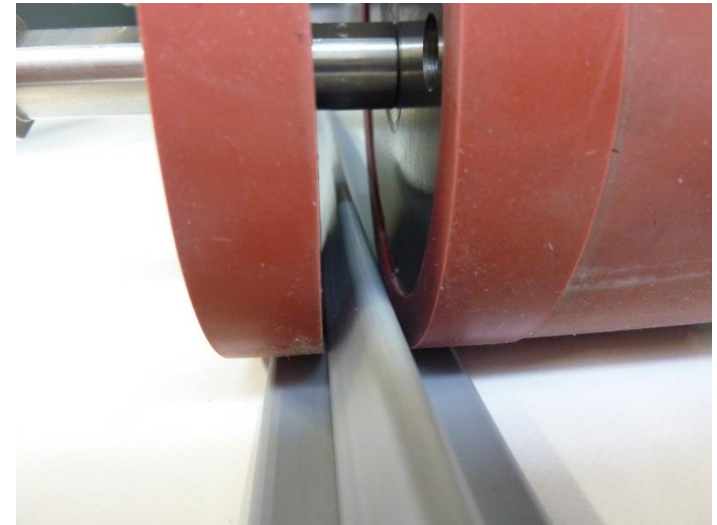
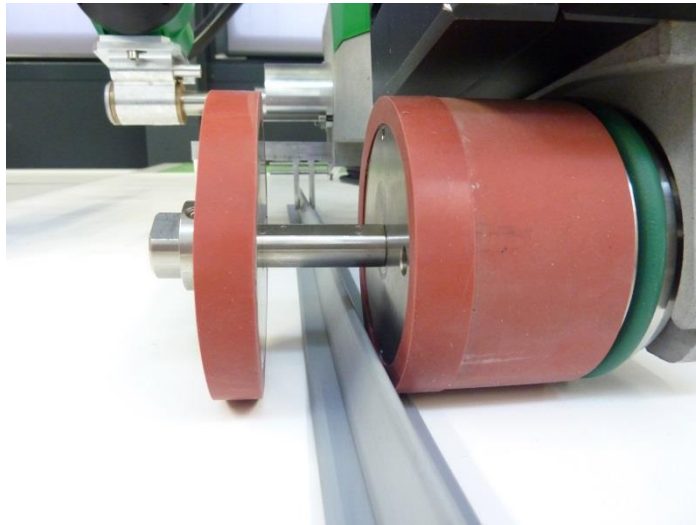
Step 4: Assemble flange for pivot axis



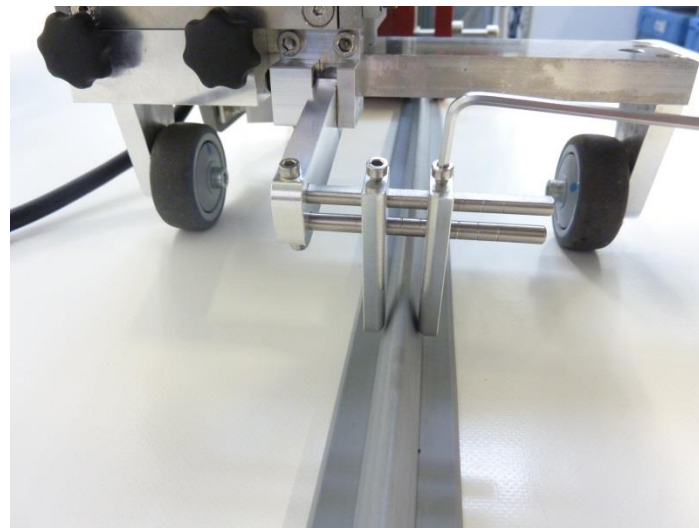
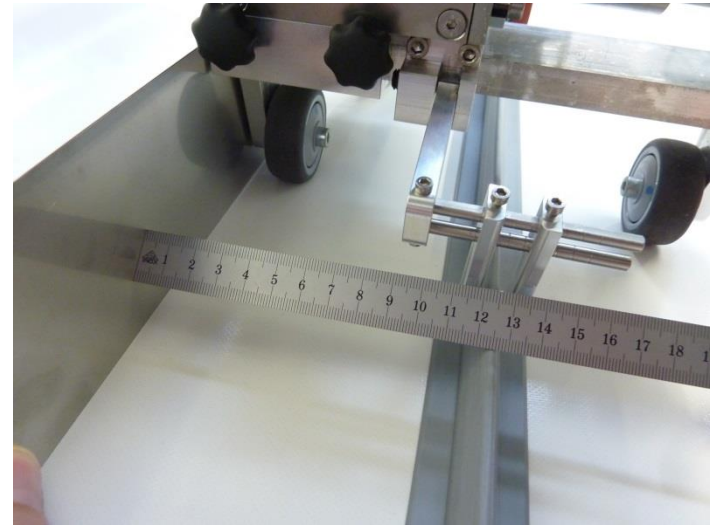
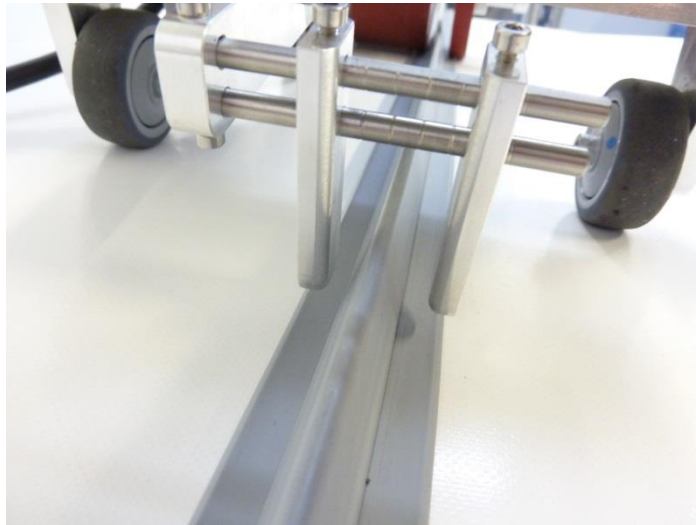
Step 5: Change guiding roller



Step 6: Ajust pressure roller

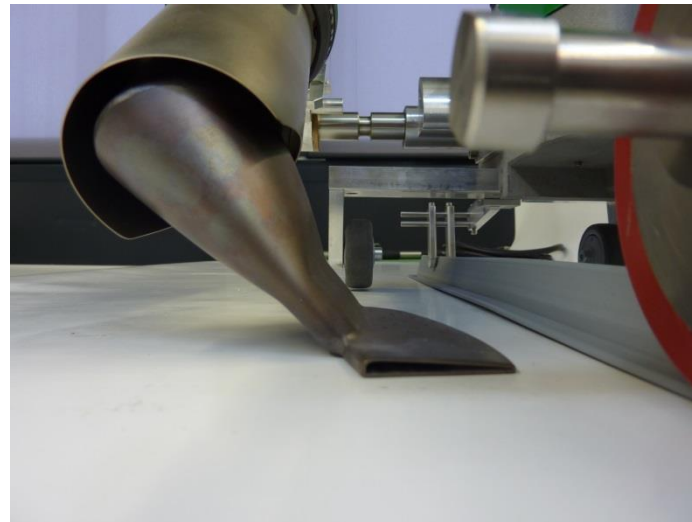
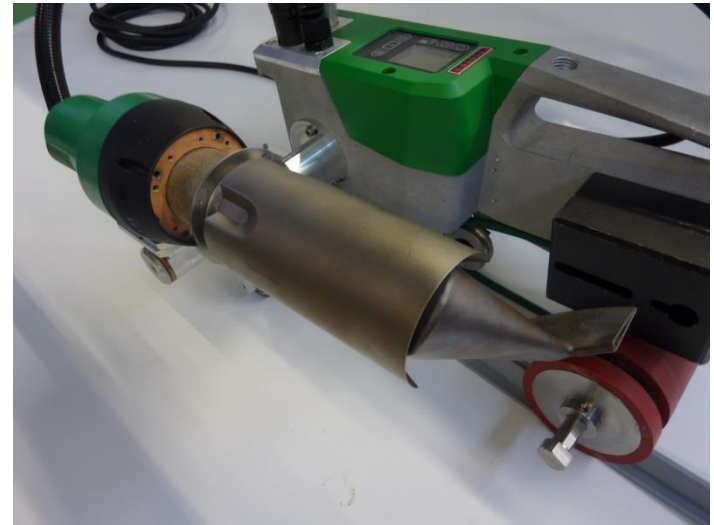
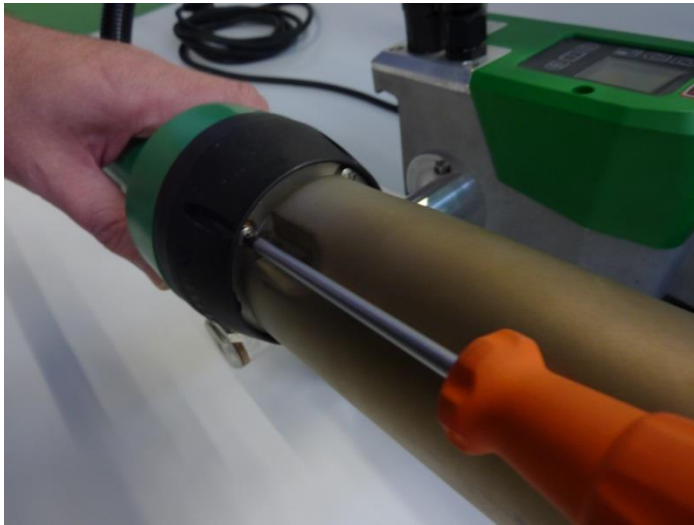
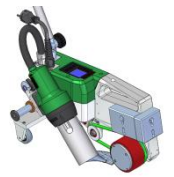


Step 7: Ajust guide

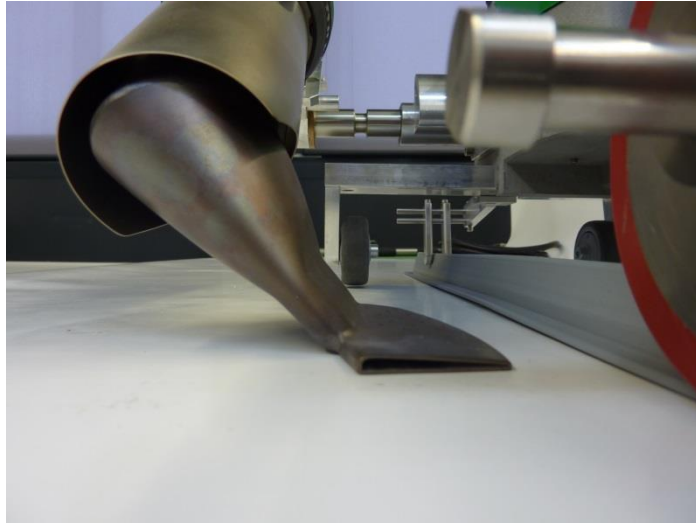
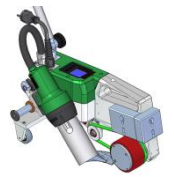


Step 8:

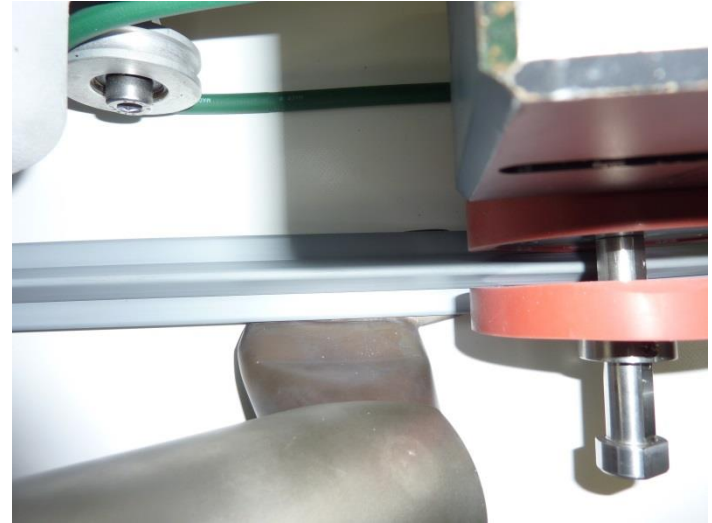
Change nozzle from 40mm to 30mm



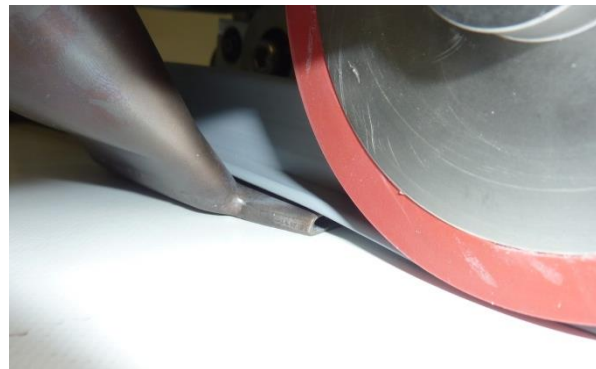
Step 9: Adjust nozzle



Adjust nozzle flat

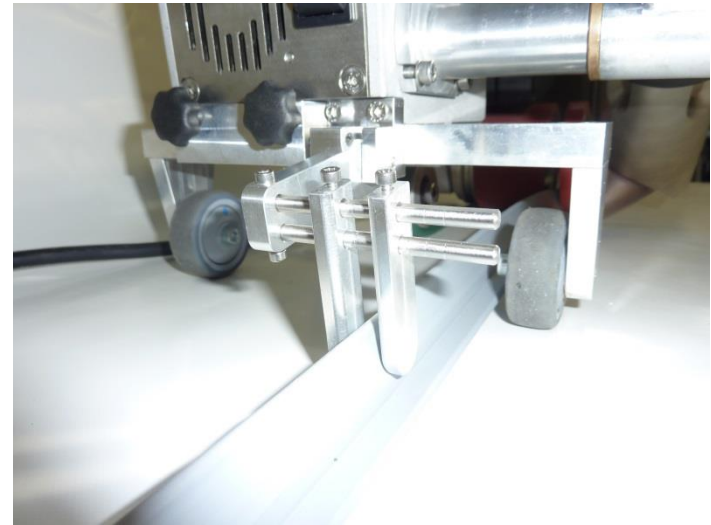
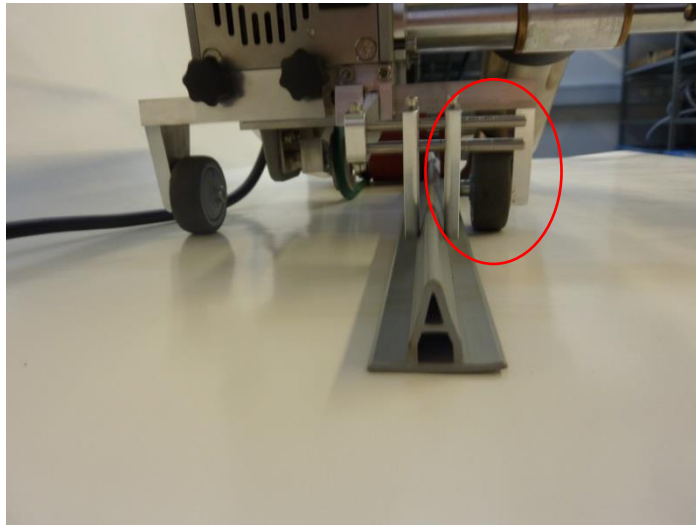


Adjust nozzle centered on
structural profile



Step 10:

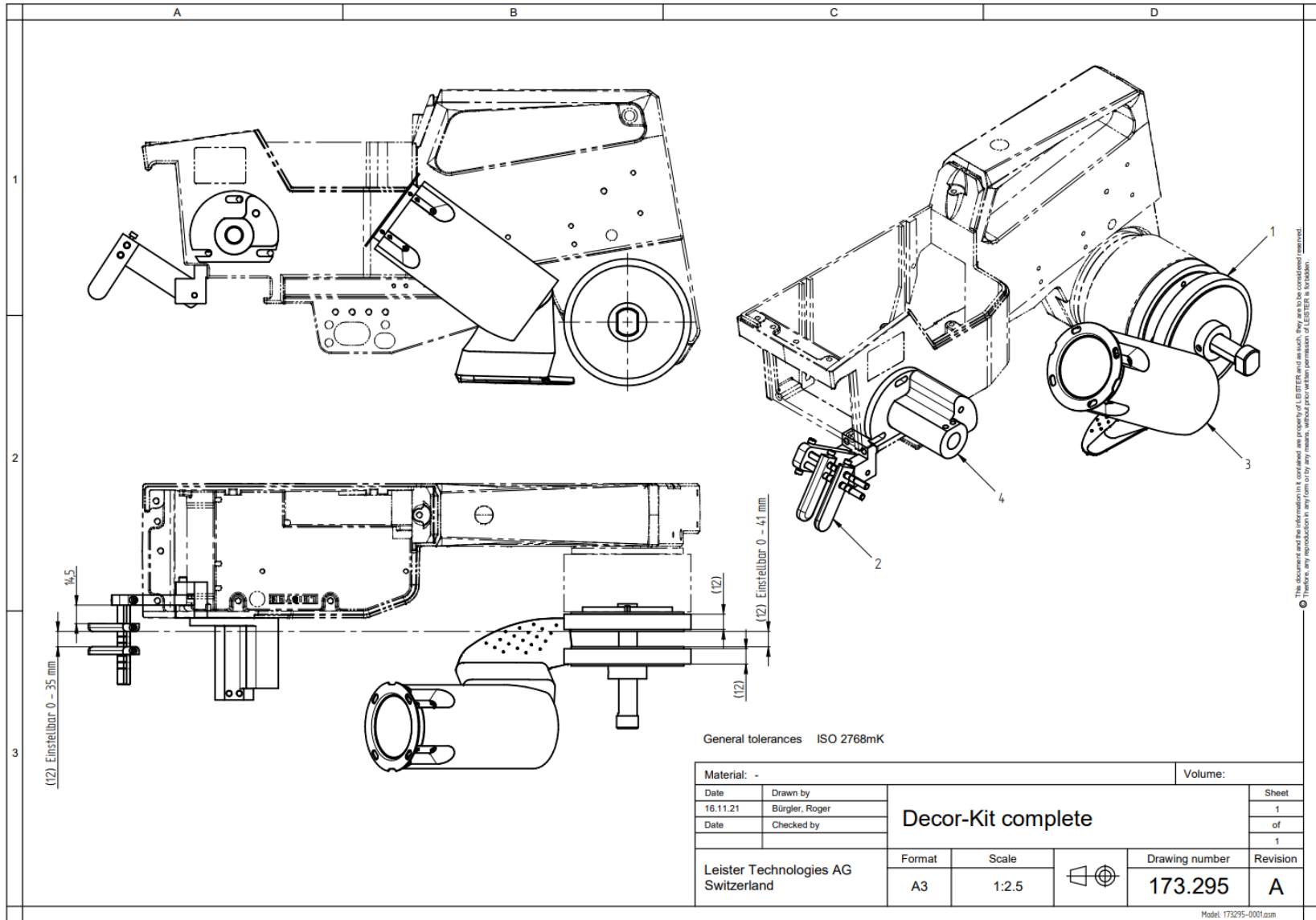
Setting the transport axis



Setting the Right wheel as close to the structure profile.

The recommended transport axis is the **300mm** axis.

Assembly drawing



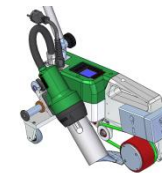
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Part list



Pos.	Pcs	Number	Part
1	1	173.294	Pressure roller complete
2	1	153.262	Decor-Kit guiding
3	1	155.326	Overlap welding nozzle
4	1	153.015	Flange



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